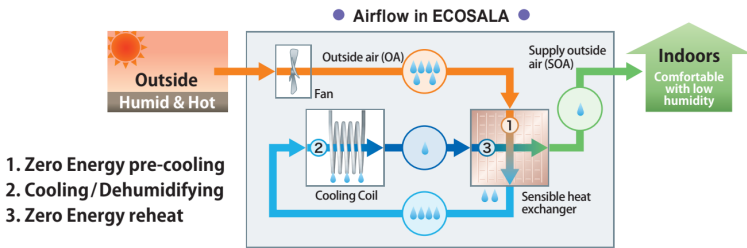


Company Information	Company Name	SANKEN SETSUBI KOGYO CO., LTD.				Industry	Constructin / General Contractor		
	Website	https://skk.jp/en/							
Technology / Solution	Tech/Solution Name	Dehumidification air supply unit ("ECOSALA")							
	Which field does the tech/solution contribute to?	Smart City							
	Which problem can the tech/solution solve?	Traffic/Mobility	×	Energy	○	Disaster Prevention	×		
		Infrastructure Maintenance	×	Community Activation /Sightseeing	×	Health/Medical	×		
		Agriculture, Forestry and Fisheries	×	Environment	×	Security	×		
		Logistics	×	Urban Planning /Maintenance	○	Others (Free Writing)			
	Key words	Latent heat removal, Energy savings							
	Overview of the tech/solution	The ECOSALA dehumidifying air supply unit features a unique cooling-dehumidification and reheating system. It utilizes the thermal energy from the incoming hot outdoor air to reheat the chilled, dehumidified air, which simultaneously pre-cools the intake air. By offsetting the thermal energy between pre-cooling and reheating, it achieves zero-energy pre-cooling and reheating.							
	Discription of the tech/solution	Ecosala process flow diagram. The following shows the process flow of ECOSALA. Outdoor air ① is pre-cooled through sensible heat exchange with the cooling coil outlet air ③, becoming the cooling coil inlet air ②. Afterwards, the outlet air ③, which has been cooled and dehumidified by the cooling coil, is reheated via sensible heat exchange with the outdoor air ① and delivered to the indoor space as low-humidity air. Since pre-cooling and reheating are achieved with zero energy consumption through the sensible heat exchanger, the energy required by ECOSALA is solely for cooling and dehumidification at the cooling coil.  1. Zero Energy pre-cooling 2. Cooling/Dehumidifying 3. Zero Energy reheat							
	Global Expansion	Asia	Considering development	Africa	No plan to develop	Middle East	No plan to develop	Europe	No plan to develop
Russia		No plan to develop	Oceania	No plan to develop	North America	No plan to develop	Mid/South America	No plan to develop	

	Country	Japan																																																																
	City	Saitama Prefecture																																																																
	Project name	Demonstrating that the dehumidification air supply unit achieves a low-humidity production environment and energy savings in a food factory																																																																
	Project Overview	Ecosala was implemented in a manufacturing room in a food factory to assess its dehumidification performance and energy-saving capabilities compared to a conventional system.																																																																
Case Study	Discription of the project	Outline flow Humidity reduction ECOSALA Low humidity OA Air conditioner RA SA Production room Low humidity environment Temperature and Humidity on 29/8/2020 The absolute humidity was kept below the target value even on extremely hot days. Energy saving <table><tr><th>[GJ/year]</th><th>Gas</th><th>Electric power</th><th>Total</th></tr><tr><td>Conventional method</td><td>1327</td><td>1098</td><td>2425</td></tr><tr><td>Intelligent method</td><td>0</td><td>535</td><td>535</td></tr><tr><td>Reduction</td><td>78%</td><td>78%</td><td>78%</td></tr></table> Economy <table><tr><th>[Ten thousand yen/year]</th><th>Gas</th><th>Electric power</th><th>Total</th></tr><tr><td>Conventional method</td><td>301</td><td>169</td><td>470</td></tr><tr><td>Intelligent method</td><td>0</td><td>820,000 yen/year</td><td>820,000 yen/year</td></tr><tr><td>Reduction</td><td>82%</td><td>82%</td><td>82%</td></tr></table> Environmental conservation <table><tr><th>[t-CO2/year]</th><th>Gas</th><th>Electric power</th><th>Total</th></tr><tr><td>Conventional method</td><td>66</td><td>53</td><td>119</td></tr><tr><td>Intelligent method</td><td>0</td><td>26 t-CO2/year</td><td>26 t-CO2/year</td></tr><tr><td>Reduction</td><td>78%</td><td>78%</td><td>78%</td></tr></table> In an installation case study at a food factory, the primary energy consumption of ECOSALA during the dehumidification period was 535 GJ/year, compared to 2,425 GJ/year for the conventional system. This resulted in a confirmed total reduction of 1,890 GJ/year (a 78% decrease). From the perspective of environmental conservation, CO2 emissions, which cause global warming, were also reduced by 78%.																	[GJ/year]	Gas	Electric power	Total	Conventional method	1327	1098	2425	Intelligent method	0	535	535	Reduction	78%	78%	78%	[Ten thousand yen/year]	Gas	Electric power	Total	Conventional method	301	169	470	Intelligent method	0	820,000 yen/year	820,000 yen/year	Reduction	82%	82%	82%	[t-CO2/year]	Gas	Electric power	Total	Conventional method	66	53	119	Intelligent method	0	26 t-CO2/year	26 t-CO2/year	Reduction	78%	78%	78%
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	Website of the project	https://skk.jp/products/#products01																																																																
SDGs	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17																																																	
Note (Award etc.)	Awards: 2021 Energy Conservation Grand Prize, Chairman's Award in the Product and Business Model Category by the Energy Conservation Center, Japan (Topic: Energy-efficient HVAC solution utilizing a “Zero Energy Precooling and Reheating” dehumidification air supply unit) Verification Number Issued: Ministry of the Environment, Environmental Technology Verification (ETV) Program Climate Change Mitigation Technologies Category (FY2025) – Verification No. 140-2503																																																																	